

TECHNICAL DATA SHEET

LURANYL[®] KR 2454-3 G4

ROMIRA

PPE/PS-I, injection moulding grade, 20% glass fibre reinforced, high heat resistance, non-halogen flame retardant

PROPERTY	Test Method	Condition	Unit	Value*
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MECHANICAL.....

Tensile Modulus	DIN EN ISO 527	1 mm/min 23 °C	MPa	6,500
Tensile Strength	DIN EN ISO 527	5 mm/min 23 °C	MPa	90
Elongation at Break	DIN EN ISO 527	5 mm/min 23 °C	%	3
Flexural Modulus	DIN EN ISO 178	2 mm/min 23 °C	MPa	-
Flexural Strength	DIN EN ISO 178	2 mm/min 23 °C	MPa	150
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm 23 °C	kJ/m ²	10
Notched Impact Strength (Charpy)	DIN EN ISO 179/1eA	80 x 10 x 4 mm -30 °C	kJ/m ²	10
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm 23 °C	kJ/m ²	35
Impact Strength (Charpy)	DIN EN ISO 179/1eU	80 x 10 x 4 mm -30 °C	kJ/m ²	35

PHYSICAL.....

Density	DIN EN ISO 1183	23 °C	g/cm ³	1.22
Water Absorption	DIN EN ISO 62	23 °C, 50 % RH, 24 h	%	< 0.15

THERMAL.....

Heat deflection temperature (HDT/A)	DIN EN ISO 75-1	1,8 MPa	°C	135
Vicat Softening Temperature (B 50)	DIN EN ISO 306	50 N, 50 °C/h	°C	139
Melt Volume-Flow Rate (MVR)	DIN EN ISO 1133	250 °C, 21.6 kg	cm ³ /10 min	15
Thermal conductivity	DIN 52612	--	W/(K·m)	0.22
Thermal Coefficient of Linear Expansion	ISO 11359-2	23 °C - 80 °C	10 ⁻⁴ · K ⁻¹	0.3 - 0.4
Processing Shrinkage	DIN EN ISO 294-4	23 °C	%	0.3 - 0.5
Flammability (File No.: 148878 → UL listed)	UL94	1.5 mm	--	V-1